



THREE PHASE GRID-TIED PV STRING INVERTER

User Manual



About This Manual

This manual describes the installation, electrical connection, commissioning and maintenance, APP operation of the inverter. Please first read the manual and related documents carefully before using the product and store it in a place where installation, operation and maintenance personnel can access it at any time. The illustration in this user manual is for reference only. This user manual is subject to change without prior notice.

Target Group

Inverters must be installed by professional installers and electricians who have obtained relevant qualifications from SolarMG. If the installation procedure is carried out by other users, the warranty is not recognized.

Scope

Natural cooling series

SG-5KWT
SG-6KWT
SG-8KWT
SG-10KWT
SG-12KWT
SG-15KWT

Fan cooling series

SG-17KWT
SG-20KWT
SG-22WKT
SG-25KWT
SG-30KWT

Conventions

The following safety instructions and general information are used within this user manual.

 DANGER	Indicates an imminently hazardous situation which, if not correctly followed, will result in serious injury or death.
 WARNING	Indicates a potentially hazardous situation which, if not correctly followed, will result in serious injury or death.
 CAUTION	Indicates a potentially hazardous situation which, if not correctly followed, could result in moderate or minor injury.
 NOTICE	Indicates a potentially hazardous situation which, if not correctly followed, could result in equipment failure to run, or property damage.
 NOTE	Call attention to important information, best practices and tips: supplement additional safety instructions for your better use of the inverter to reduce the waste of you resource.

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1 Safety

Before using the inverter, please read all instructions and cautionary markings on the unit and manual. Put the instructions where you can take them easily.

The inverter of us strictly conforms to related safety rules in design and test. Local safety regulations shall be followed during installation, operation and maintenance. Incorrect operation work may cause injury or death and damage to the inverter and other operator or a third party.

To avoid injury and damage to the inverter and other operator, please follow the safety precautions.

1.1 Symbols Used

The sign of caution stick on inverter.

Safety Symbol	Description
	Danger of high voltage! Only qualified personnel may perform work on the inverter.
	Danger of high voltage. Residual voltage in the inverter need 5 mins to discharge, wait 5 mins before operation.
	Danger of hot surface
	Fire danger
	Environmental Protection Use Period
	Refer to the operating instructions
	If the inverter service life has expired, dispose it in accordance with local rules for disposal of electrical equipment waste. Do not dispose the PV inverter with household garbage.
	Grounding terminal

1.2 Safety Instruction

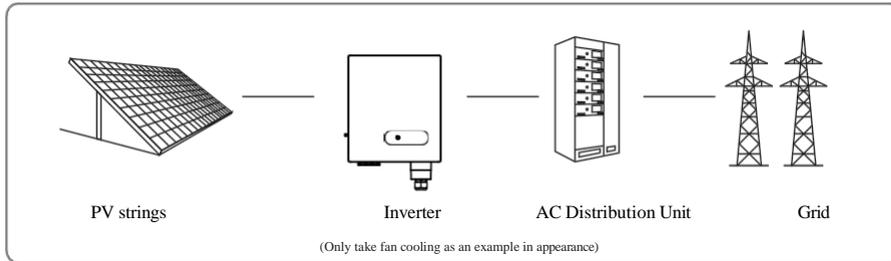
- Installation and maintenance of inverters must be performed by qualified personnel, in accordance with local electrical standards, wiring regulations and requirements of local power authorities.
- To avoid electric shock, DC input and AC output of the inverter must be terminated at least 10 minutes before performing any installation or maintenance.
- The temperature of some parts of the inverter may exceed 60°C during operation, do not touch the inverter during operation to avoid being burnt.
- Ensure children are kept away from inverters.
- Take appropriate measures to avoid electric shock.
- Don't open the front cover of the inverter. Apart from performing work at the wiring terminal, touching or changing components without authorization may cause injury to people, damage to inverters and annulment of the warranty.
- Ensure the output voltage of the proposed PV array is lower than the maximum rated input voltage of the inverter; otherwise the inverter may be damaged and the warranty annulled.
- When exposed to sunlight, the PV array generates dangerous high DC voltage. Please operate according to our instructions, or it will result in danger to life.
- Don't insert or pull the terminals when the inverter is running.

2 Product Introduction

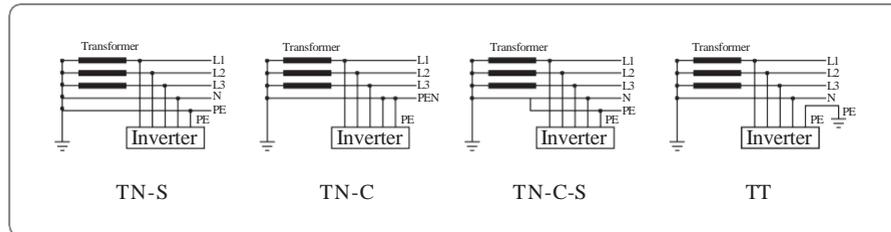
2.1 Overview

The three-phase grid-tied PV inverter converts the DC generated by PV panels into three-phase alternating current and is delivered to the grid.

This series inverter is an important part of PV system and it is suitable for household use, commercial use, fishery use, agricultural use and other scenarios.

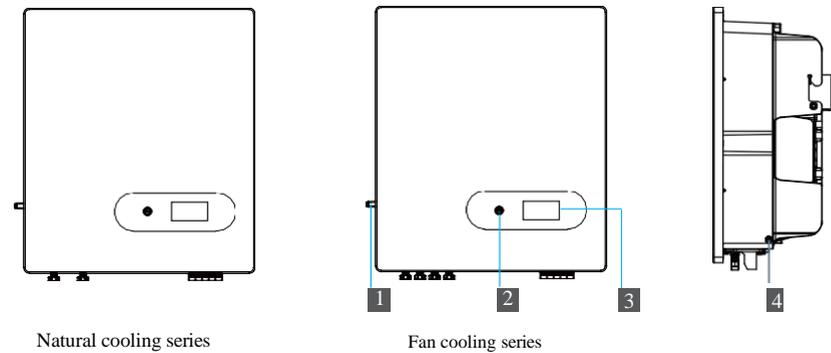
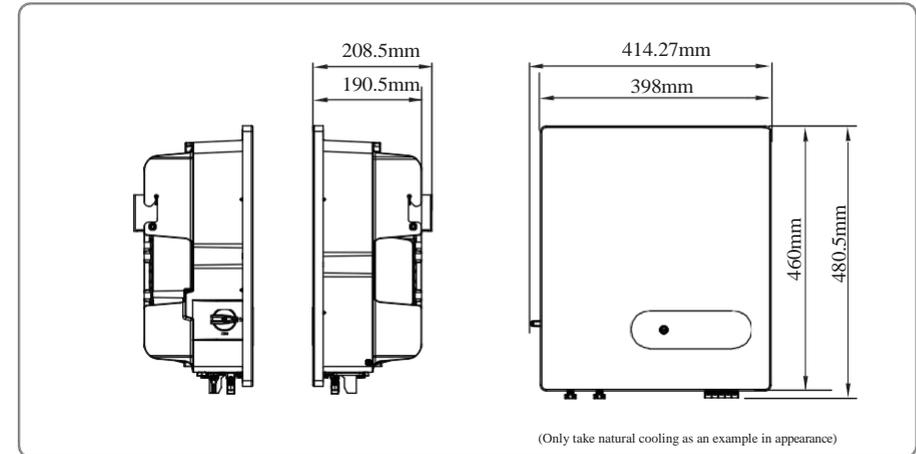


This series inverter is suitable for TN-S, TN-C, TN-C-S and TT grid system. Refer to the following figures:

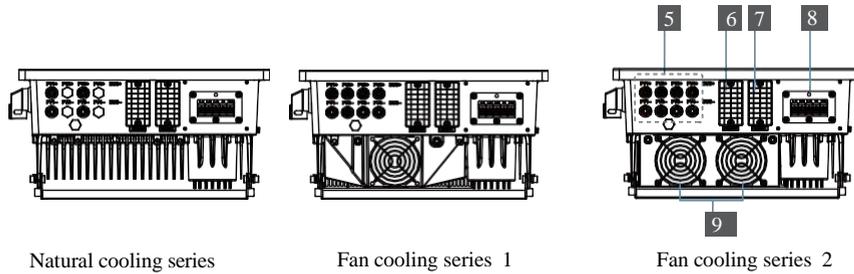


2.2 Product Appearance

The following is only for reference, specific please in kind prevail.



Number	Description
1	DC Switch
2	LED Indicators
3	LCD Screen (Optional)
4	External ground terminal



Number	Description
5	PV terminal
6	RS485 communication port
7	WiFi/GPRS/LAN model communication port(Optional)
8	AC output port
9	External fan(It is only suitable for Fan cooling series)

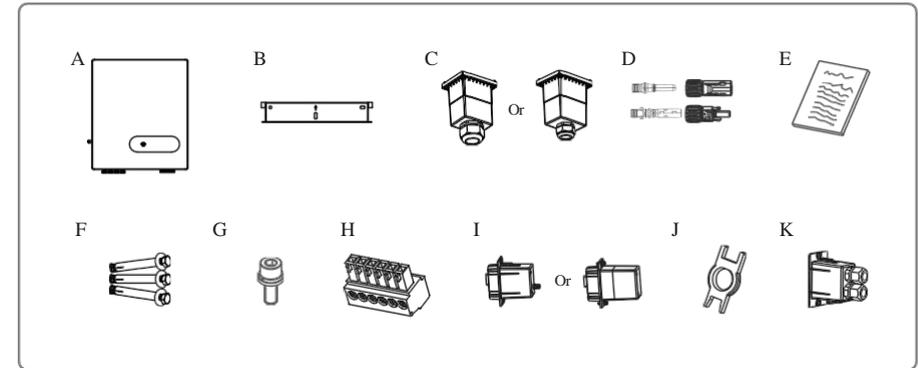
3 Unpack and Storage

3.1 Unpack and Check

Complete test and strict inspection shall be done before the inverter is sent out.

When receiving the inverter, check that the packing materials are intact.

After unpacking, examine the PV inverter and its fittings for damage and check that the deliverables are complete.



Number	Description	Quantity
A	The Inverter	1
B	Bracket	1
C	AC shield(4× M4 security screws)	1
D	PV connectors	2 or 4
E	File package	1
F	Expansion screws groups	3
G	M6 Security screw	2
H	6-Pin terminal	2
I	WiFi/GPRS/LAN module (Optional)	1 (Optional)
J	Remove tool for PV connector	1 (Optional)
K	RS485 cover	1



NOTICE

Contact your dealer immediately if there is any issue found during operation.

3.2 Storage Inverter

If the inverter is not used immediately, please keep the inverter in a specific environment according to the following requirements:

- Do not unpack the inverter and put desiccant in the original box if the PV inverter is unpacked.
- Store temperature range: -25°C~+60°C; Relative humidity range: 0~100%.
- Don't position the inverter leaning forward, excessively leaning backward, tilting laterally, or upside down.
- Ensure that qualified personnel inspect and test the inverter before use if it has been stored for a long time.

3.3 Identify Inverter

Inverter body label. The following is only for reference, specific please in kind prevail!

Number	Description
1	Product name and model
2	Product technical parameters
3	SN Barcode
4	Approve and Safety identification

4 Installation

After checking the outer packing, move the PV inverter to the designated installation position horizontally.

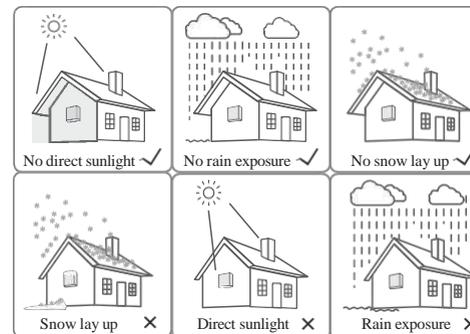
CAUTION	<ol style="list-style-type: none"> 1. Please place the inverter horizontally on the foam or other soft pads and ensure that the ports are free of load-bearing pressure to avoid inverter damages or scratches. 2. The inverter is heavy, be careful to prevent the inverter from slipping and hurting the operator when moving the inverter.
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DANGER	<p>Ensure there is no electrical connections around ports of the PV inverter before installation.</p>
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4.1 Selecting the Mounting Location

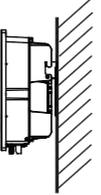
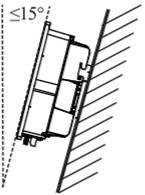
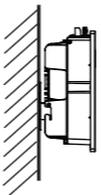
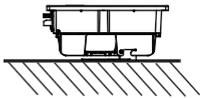
4.1.1 Installation Environment Requirements

- The storage inverter protection class is IP65 and can be mounted indoors or outdoors.
- To ensure optimum operation and long service life, the ambient temperature must be below 50°C.
- Do not install the inverter in a rest area since it will cause noise during operation.
- The inverter carrier must be fire-proof. Do not mount the inverter on flammable building materials.
- Ensure that the wall meets the requirements of the inverter installation.
- Product label and warning symbols shall be clear to read after installation.
- The installation height should be reasonable and make sure it is easy to operate and view the display.
- Please avoid direct sunlight, rain exposure, snow lay up.



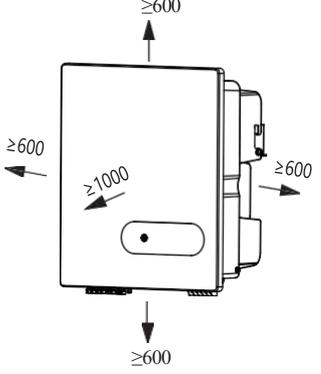
4.1.2 Mounting Requirements

Mount the inverter vertically or tilted backward by max 15°. In order to facilitate the heat dissipation of the inverter.

 NOTICE	The wrong installation mode causes the inverter to be damaged or unable to work properly.		
 Upright ✓	 Lean back $\leq 15^\circ$ ✓	 Upside-down ✗	 Horizontally ✗

4.1.3 Installation Space Requirements

To ensure the operation of the inverter normally and easily, there are requirements on available spaces of the inverter, e.g. to keep enough clearance. Refer to the following figures.

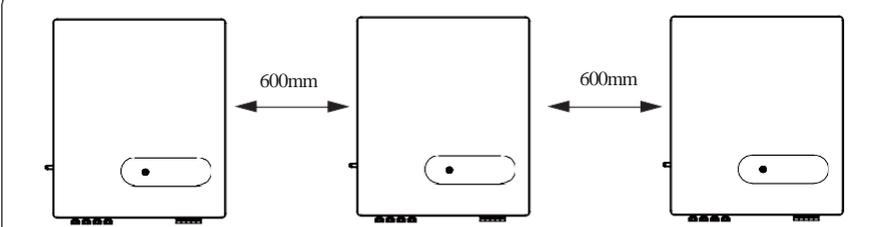


Above: 600mm

Below: 600mm

Front: 1000mm

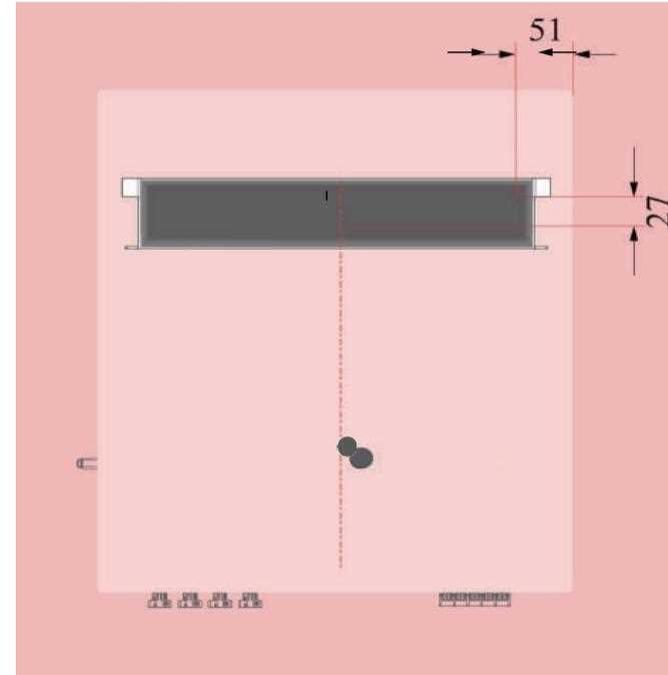
Both sides: 600mm

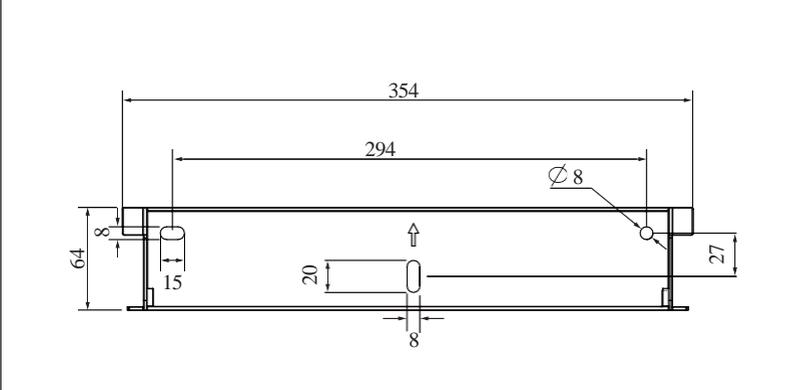


Installation along the same line for multiple inverter

(Only take fan cooling as an example in appearance)

Installation perspective schematic





Unit: mm

Bracket plane size drawing

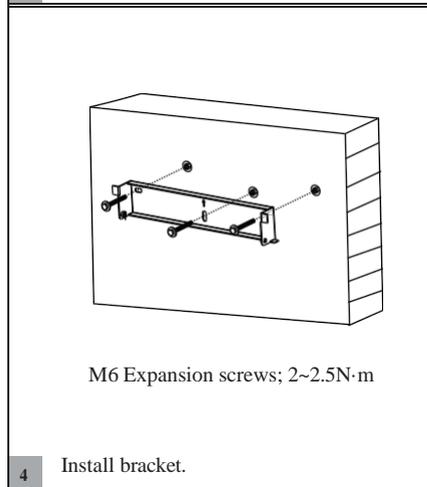
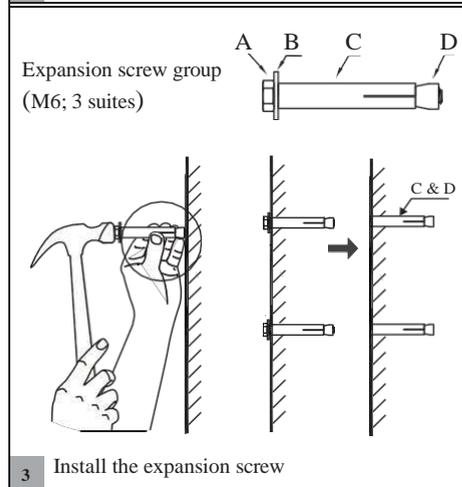
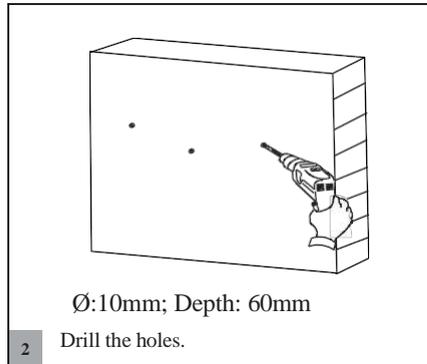
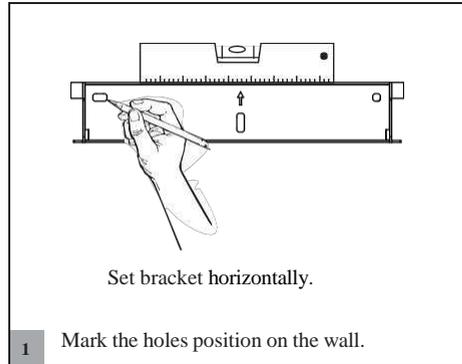
4.2 Mounting

Step 1. Install the mounting bracket



1. The walls must be fireproof and non-flammable materials, otherwise there is a fire risk.
2. Before drilling holes, check whether there are electric power pipes buried in the walls to avoid risks.

- 1) Use a horizontally ruler to mark the position of the 3 holes on the wall. Refer to Step 1. And drill 3 holes, 10mm in diameter and 60 mm in deep. Refer to Step 1 and Step 2.
- 2) Knock the expansion screw kit into the hole together with a hammer. Refer to Step 3.
Note: Do not remove the nut unit.
- 3) After tightening 2-3 buckles, the expansion bolts are tight and not loose, and then unscrew the bolts, spring washer, gasket. Refer to Step 3.
- 4) Install the bracket on the wall, the bracket screw is pointed at the expansion tube on the wall, then install the gasket and tighten screw. Refer to Step 4.

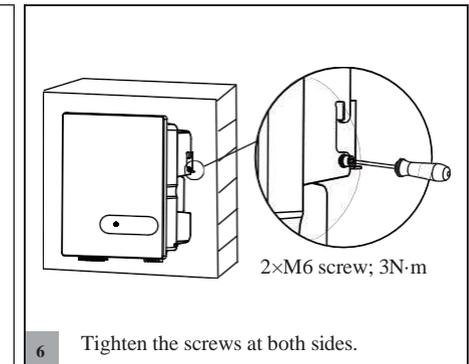
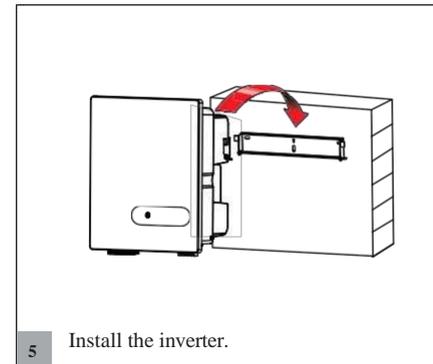


Step 2. Install the inverter.

Install the inverter on the bracket accurately and tighten the screws at both sides, as shown in Step 5 and Step 6.

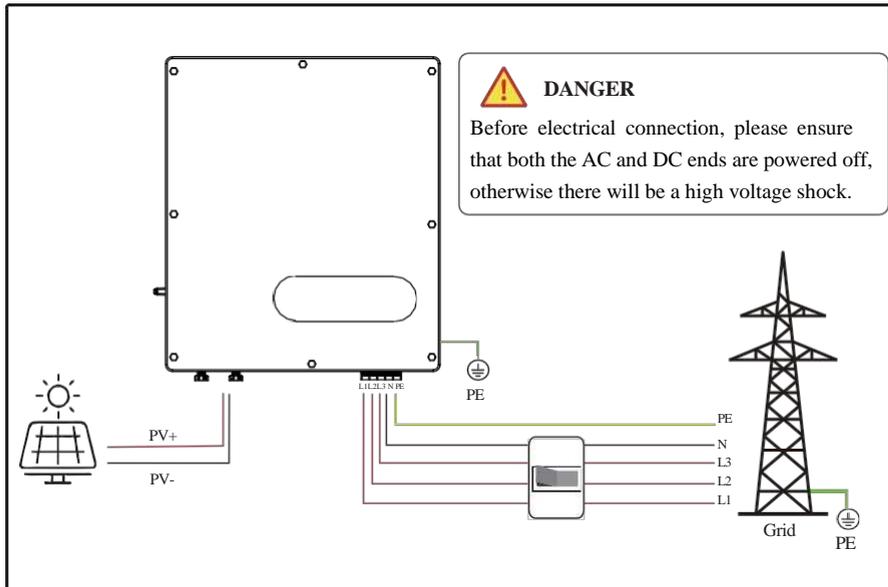


To prevent damage of the inverter, please hang the inverter on the bracket and confirm the reverse, do not loosen the handle until the inverter is fixed.



5 Electrical Connection

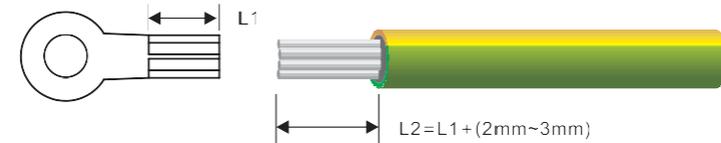
System Connection



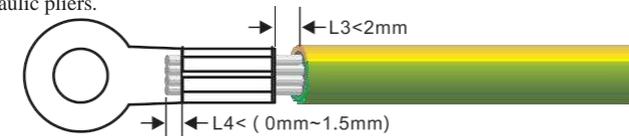
5.1 Grounding

According to the EN50178 requirement, the right side of the device has a protective grounding connection. Be sure to connect the protection ground cable to this port when installing the inverter. The user can perform the ground connection according to the on-site condition.

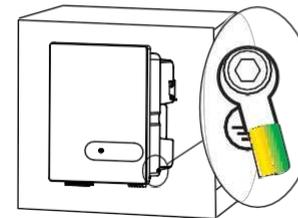
Step1. Remove an appropriate length using a wire Stripper.



Step2. Insert the exposed core wires into the crimping areas of the OT terminal and crimp them using hydraulic pliers.



Step3. Remove the ground screws from the ground points.



Items	Remark
Screw	M6 × 12mm; 3 N·m
OT Terminal	OT6-6(5K-15K); OT16-6(17K-25K)
Yellow green lines	S (Yellow green lines) ≥ S (PE line of DC cable) S is the cross-sectional area.
Ensure that the grounding resistance is less than 10Ω.	



WARNING

According to regulations, the secondary protection grounding can't replace the PE terminal connection of the AC cable. Ensure that both are grounded reliably. Otherwise, fatal injury can occur due to the high voltage.



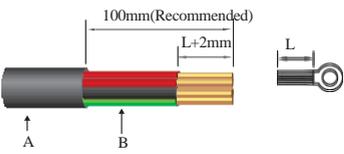
CAUTION

If the positive pole or negative pole of the PV array is required to be grounded, then the inverter output (to AC grid) must be isolated by transformer in accordance with IEC63109-1,-2 standards.

5.2 AC Connection

5.2.1 AC cable connection

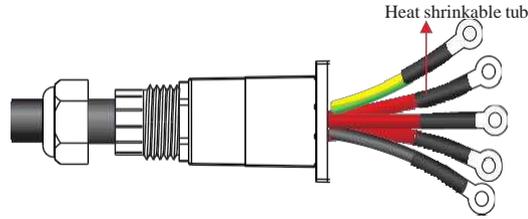
1. Measure and access the voltage and frequency of the point to ensure that it meets the grid-tied specifications of the inverter.
2. PE wire(GND) must be well grounded to ensure that impedance between Neutral wire and Earth wire is less than 10Ω.
3. Disconnect the circuit breaker or fuse from the inverter and grid-connected access point.
4. Use the copper wire.
5. Follow these steps.



No.	Name	Model	5K-15K	17K-20K	22K-25K
A	Wire outer diameter(mm)		11-18	24-32	24-32
B	Cross-sectional area(mm ²)	Range	4-6	6-16	10-1
		Recommended	6	10	16

Note: It is recommended to use outdoor dedicate cables with multiple copper cores.

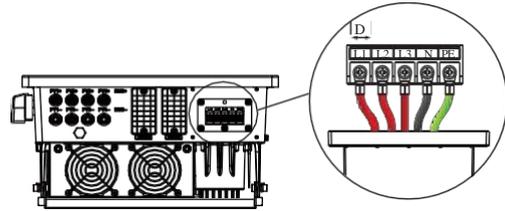
1 Select proper AC cables and OT terminals (5 wires)



Unscrew the nut of the cover and thread the AC cable (5 wires) cross the nut, threaded sleeve and the cover. Then crimp the OT terminal and use heat shrink tubing or insulation tape for protection.

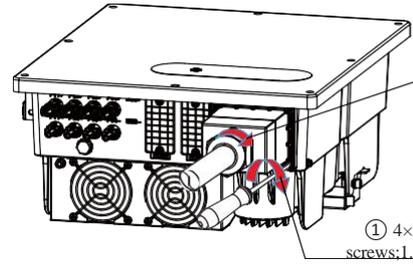
2 Wires threading and pressing.

3 Lock the AC cable to the corresponding AC terminals.



Screw	Torque	D
5K-15K	M4	1.5N·m 10mm
17K-25K	M5	3N·m 12.5mm

(Only take 25k model as an example)



Nut	Torque
5K-15K M25	5.5N·m
17K-25K M40	12N·m

① 4×M4 screws:1.2N·m

4

- ① Align the AC cover with the 4 holes and tighten it firmly with 4×M4 screws.
- ② Fasten the nut(waterproof cap).

5.2.2 AC Breaker and Leakage current protector

To ensure that the inverter disconnect from the grid of safely, the independent AC breaker must be configured for each inverter as a protective device.



WARNING

- Multiple inverters are not allowed to share a circuit breaker.
- Load is not allowed to connect between the inverter and the AC breaker.

Inverter Model	Recommended Value
SG-5KWT,SG-6KWT,SG-8KWT	20A
SG-10KWT,SG-12KWT	32A
SG-15KWT,SG-17KWT	40A
SG-20KWT	50A
SG-22KWT,SG-25KWT	63A

Internal current detection equipment for inverter, the inverter detects the leakage of the power grid that is greater than the reduced value, and will be disconnected quickly from the power grid. If the external installation leakage protection device is installed, Its action electricity must be greater than equal to 300mA.

5.3 DC Connection

 DANGER	<ul style="list-style-type: none"> PV modules generate electric energy when exposed to sunlight and can create an electrical shock hazard. Therefore, when connecting the PV modules, shield them with opaque cloth and ensure that DC switches are OFF. To avoid electric shock, don't touch the charge part and connect the terminals carefully. Before connecting power cables, ensure the AC/DC switches are OFF. When the inverter is connected to the grid, don't plug in or plug out the PV strings. Don't perform any operation until the inverter is shut down.
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 WARNING	<ul style="list-style-type: none"> PV modules connected in series in each PV string must be of the same specifications. The maximum open-circuit voltage of each PV string must be always lower than or equal to its permitted range. The maximum short circuit current of each PV string must be always lower than or equal to its permitted range. Ensure that the positive and negative terminals of each PV strings connected to the inverter correctly. The positive or negative terminals of PV strings can't be connected with short circuit. The total output power of all PV strings can't exceed the maximum input power of the inverter.
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 NOTICE	<ul style="list-style-type: none"> The positive and negative terminals of PV modules can't connect to PE wire(GND) , otherwise, the inverter will be damaged. Ensure that the voltage of each PV string doesn't exceed 1100V under any circumstances When the input voltage is 1000V to 1100V, the inverter will enter the standby state. When the voltage returns to the MPPT operating voltage, namely 160V-1000V, the inverter will return to the normal state.
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5.3.1 Preparation

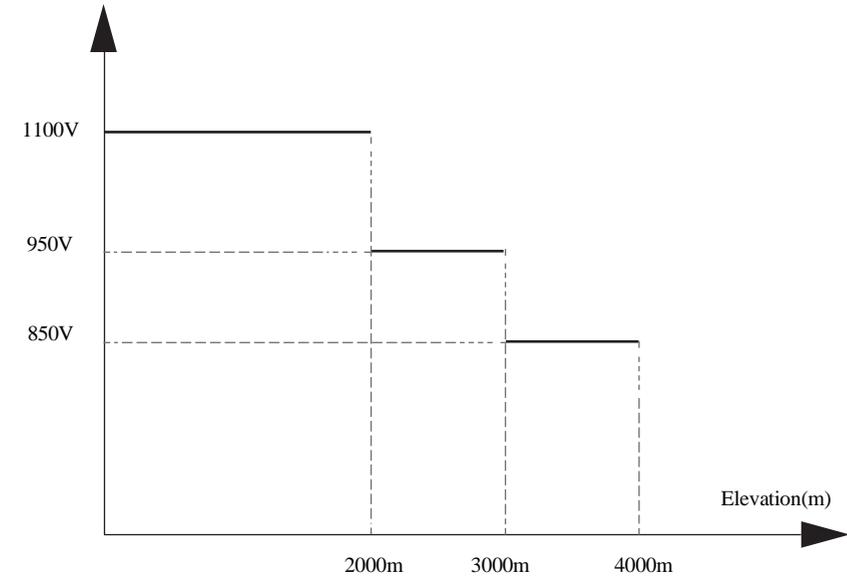
Different PV module input configuration model table (All PV strings are connected to the inverter in the corresponding groups number)

Inverter model	PV input configuration
SG-5KWT, 6KWT	PV strings circuit < 15A, All PV strings are connected into one group
SG-8KWL, 10KWT	PV strings circuit < 12A, All PV strings are connected into two groups PV strings circuit > 12A, All PV strings are connected into one group
SG-12KWT, 15KWT	PV strings circuit ≤ 15A, All PV strings are connected into two groups
SG-17KWT, 20KWT	PV strings circuit < 12A, All PV strings are connected into four groups PV strings circuit ≥ 12A ≤ 15A, All PV strings are connected into three groups PV strings circuit > 15A, All PV strings are connected into two groups
SG-22KWT, 25KWT	All PV strings are connected into four groups

Before connecting the PV input to the inverter, ensure that the package meets the following electrical specifications.

Inverter model	Limit of each input open-circuit voltage	Maximum allowable input terminal current
All	1100V	20A

Open-circuit voltage altitude derating curve of the inverter as shown in the following figure

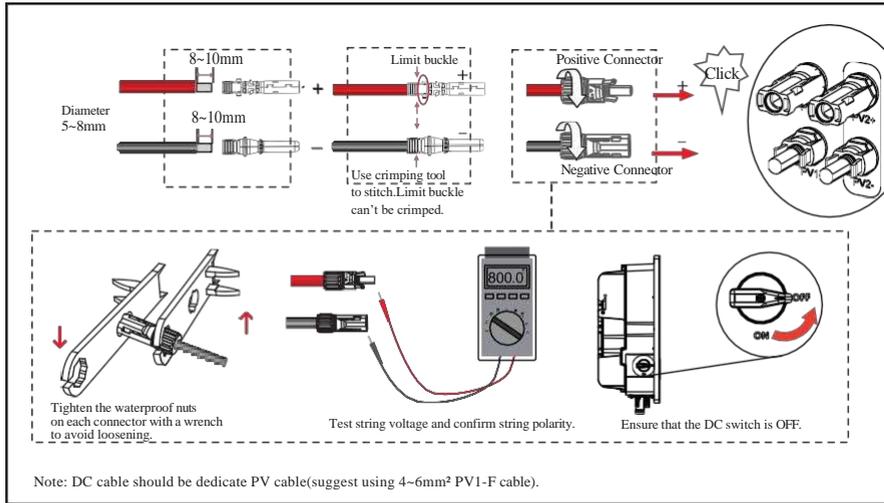


Open-circuit voltage altitude derating curve of the inverter

 NOTE	To ensure that the inverter reaches the enclosure of IP65, it can only use the connector provided by supply.
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5.3.2 PV Connection

PV connection please refer to below.



5.4 Communication Connection

5.4.1 Communication Mode Description

You can use the following communication modes to implement communication: Bluetooth, WIFI, GPRS and RS485 which are described as follows.

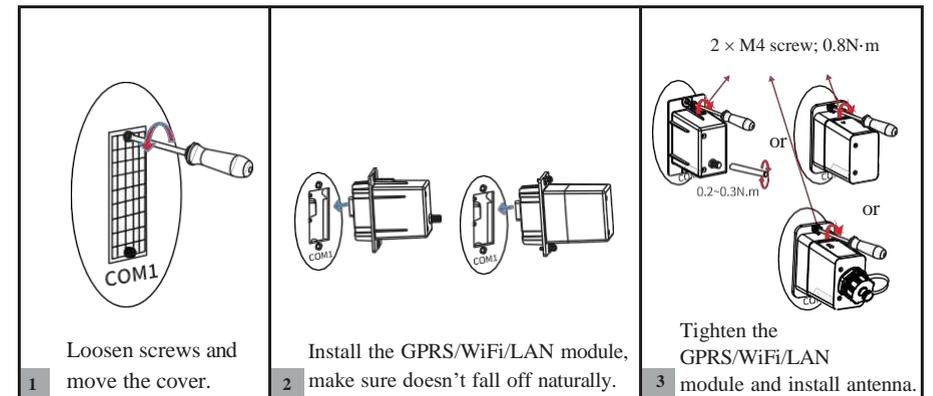
- **Bluetooth Module**
You can turn on the Bluetooth function of the mobile phone, and set parameters and monitor data of the inverter through the mobile APP.
- **WIFI/GPRS/RS485 Modules**
Through DB9 communication interface is transferred to other communication modules to monitor the inverter. The module and functions are shown in Table 5.4.

Module	Function description
WIFI	WIFI module implements communication with Cloud server through wire and wireless network to monitor PV inverter's data status. For more details, refer to WIFI Product Application Manual.
GPRS	GPRS module implements communication with Cloud server through wire and wireless network to monitor PV inverter's data status. For more details, refer to GPRS Product Application Manual.
RS485	RS485 switching module monitors PV inverter's data status through collecting and uploading data to Cloud server.

Table 5.4 Communications module description

5.4.2 WIFI/GPRS/LAN Module Connection(Optional)

WiFi/GPRS/LAN module connection please refer to below.
For details about APP settings, see the WIFI/GPRS/LAN Module Installation Guide in the packing case.



6 Startup/Shutdown Procedure

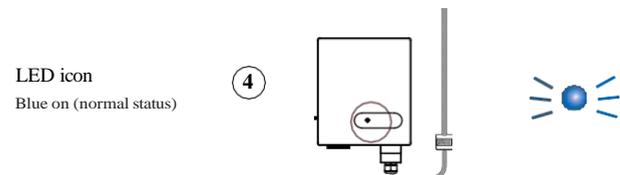
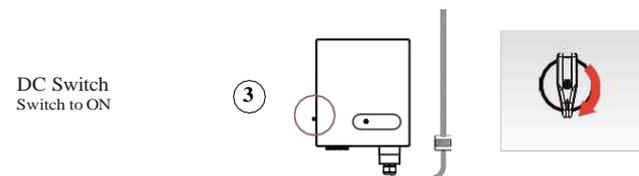
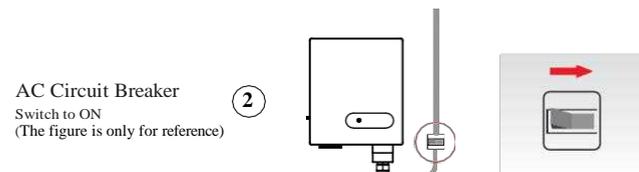
6.1 Check before startup/shutdown Procedure

Check following this steps after installation.

No.	Items
1	The inverter is firmly installed.
2	There is enough heat dissipation space, no external objects or parts left on the inverter.
3	It is convenient for operation and maintenance.
4	The wiring of the system is correct and firm.
5	Check whether the DC and AC connection are correct with a multimeter, and whether there is a short circuit, break, or wrong connection.
6	Check whether the waterproof nuts of each part are tightened.
7	The vacant port has been sealed.
8	All safety labels and warning labels on the inverter are complete without occlusion or alteration.

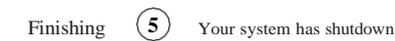
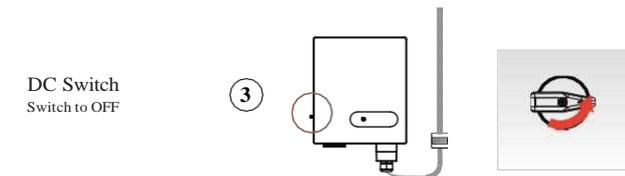
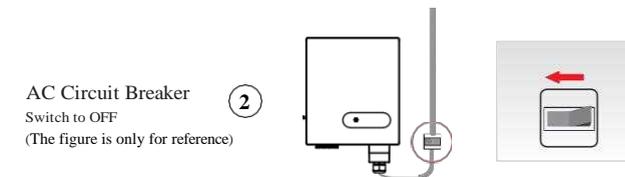
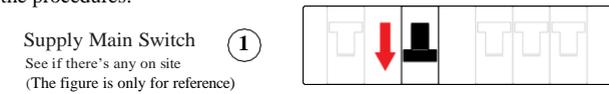
6.2 Startup Procedure

Startup procedure following the procedures :



6.3 Shutdown Procedure

It may be necessary to shut down the inverter sometimes during the daily use. If necessary, please follow the procedures:



WARNING

After the inverter is powered off, the heat sink generates heat and there is excess electricity in the inverter. To avoid electric shocks and burns, powered off inverter for at least five minutes before performing operations.

7 User Interface

Inverter display panel is consist of LED icon and LCD(Optional).

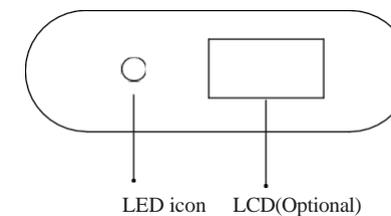


Table 7-1 LED status descriptions

LED status	Descriptions	LED status	Descriptions
Blue led blink slowly 1s/time	Standby or startup state (not connected to the grid)	Red led blink slowly 1s/time	Output side fault
Blue on	Grid-tied status	Red led blink quickly 0.25s/time	Input side fault
Green on	Power limited status	Red led on	System internal fault
		Red/Green/Blue light alternately (1 color /0.25s)	Burning code(Master/Slave) Control power set up (lasts 1second)

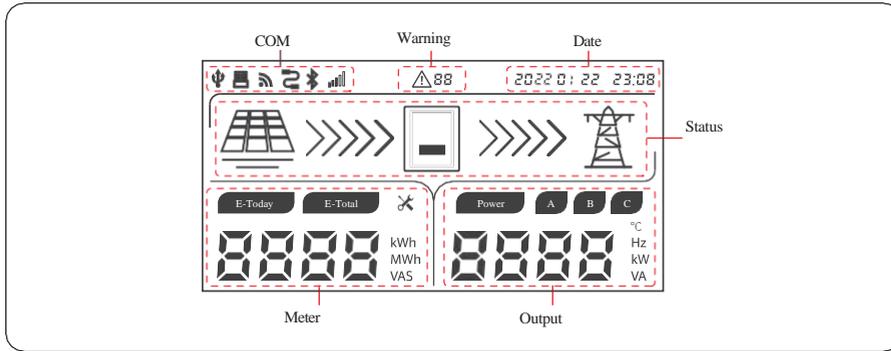


Figure 7-2 LCD Screen

COM

When WIFI/GPRS/Bluetooth is transferring data, icon will be ON, while no data transmission, the icon will be off after 10s. When RS485 is transferring data, icon will be ON, while no data transmission, the icon will be off after 10s.

Warning

When warning is triggered, icon will be illuminated: from left to right the first bit could be A/ B/ C, it stands for warning type, and the second bit is warning code, please refer to warning code in table for details.

Date

When external communications is normal and time zone is set correctly, the built-in clock of inverter will be synchronized with server's time. Without external communications, it is recommended to use the mobile app to set up time through connecting Bluetooth to the inverter.

Status

Icon stands for PV strings, when inverter is standby status, MPPT voltage of the PV string will be displayed in Meter zone.

Icon stands for grid, when voltage and frequency of power grid is in normal range, the icon keeps on, or else, it blinks; when there is no voltage, the icon will be off.

Icon stands for energy flow, when inverter is in normal status, the icon will be on, or else it will be off.

Meter

Normal status: today and total energy, MPPT voltage and current are showed in turn.	
Standby status: counter down value before inverter start up.	
Any status: setting parameters via APP, the screen keep for 5 seconds.	
Normal status: output power, grid voltage and current are showed in turn.	

Warning Table

Status	Details	Warning code
Red blink slowly	Grid over voltage	A0
	Grid under voltage	A1
	Grid absent	A2
	Grid over frequency	A3
	Grid under frequency	A4
	Grid abnormal	A6
	Grid high average voltage	A7
Red blink quickly	PV over voltage	B0
	PV Insulation resistance abnormal	B1
	Leakage current abnormal	B2
	PV Strings abnormal	B3
	PV under voltage	B4
Red on	Control power abnormal	C0
	Arc fault	C1
	High DC component of output current	C2
	Inverter relay abnormal	C3
	Inverter over temperature	C5
	Leakage current HCT abnormal	C6
Blue blink	System type error	C7
	DC link voltage unbalanced	C9
	DC link over voltage	CA
	Internal communication error	CB
	Software incompatibility	CC
Blue on	EEPROM error	CD
	Consistent warning	CE
	Inverter abnormal	CF
Blue on	Boost abnormal	CG
	Master Lost	CH
Blue on	Meter lost	CJ
	Fan abnormal (standby)	C8
Blue on	Remote off	CN
	Fan abnormal (normal status)	C8

Note: If you select a machine with a LCD screen, the warning code will be displayed on the LCD screen. Non-lcd screen models need to enter the app to view the corresponding warning code.

8 Troubleshooting and Maintenance

 WARNING	Before maintaining and commissioning inverter and its peripheral distribution unit, switch off all the charged terminals of the inverter and wait at least 10 minutes after the inverter is powered off, otherwise there will be a high voltage shock..
 DANGER	<ul style="list-style-type: none"> ▪ Wrong maintenance will result in personnel injury or equipment damage! ▪ Before performing any maintenance operations, you must follow these steps: First, disconnect the AC circuit breaker on the grid side, and then disconnect the DC switch. Wait at least 10 minutes after the inverter is powered off, otherwise there will be a high voltage shock. ▪ Use testing equipment to make sure there no voltage or current.
 NOTICE	<ul style="list-style-type: none"> ▪ Comply with ESD protection specifications and power distribution ESD bracelets. ▪ Avoid unnecessary contact with the circuit board. ▪ Touching printed circuit boards or other electrostatic sensitive components may cause damage during the process.

8.1 Troubleshooting

If the inverter is break down, the LED indicator will turn to red.

Alarm Information	Measures Recommended
A0-Grid over voltage	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. 2. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameters setting on the inverter through APP. 3. If the alarm persists for a long time, please confirm: <ol style="list-style-type: none"> 1) The AC circuit breaker does not jump frequently (the instantaneous high pressure); 2) If the line of communication is followed by the user manual, the cable impedance will cause the power grid to rise; 3) The three-phase machine measures whether the voltage between the zero line and the ground line exceeds 30V; More than the wiring of the grid; <p>If there is no problem, Please contact the customer service center.</p>
A1-Grid under voltage	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. 2. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameters setting on the inverter through APP. 3. If the alarm persists for a long time, please confirm: <ol style="list-style-type: none"> 1) AC circuit breaker is disconnect or not; 2) Whether the AC circuit breaker is damaged (whether the voltage in the closed state is consistent with the voltage of the outlet); 3) The AC terminals are in good contact. <p>If the actual measuring voltage is within the specification range, please contact the customer service report repair.</p>

A2-Grid absent	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. 2. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameters setting on the inverter through APP. 3. If the alarm persists for a long time, please confirm: <ol style="list-style-type: none"> 1) AC circuit breaker is disconnect or not; 2) Whether the AC circuit breaker is damaged (whether the voltage in the closed state is consistent with the voltage of the outlet); 3) The AC terminals are in good contact; 4) Whether the power supply line failure. <p>If exclude all possibility, please contact the customer service report repair.</p>
A3-Grid over frequency	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. 2. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameters setting on the inverter through APP.
A4-Grid under frequency	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. 2. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameters setting on the inverter through APP. 3. If the alarm persists for a long time, please contact the customer service center.
A6-Grid abnormal (Only for three-phase inverter)	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. 2. If the alarm occurs repeatedly, please confirm: <ol style="list-style-type: none"> 1) The three-phase voltage is measured, and confirm the three-phase voltage imbalance is more than 30%, Please improve the power supply condition of the power grid company. 2) The three-phase AC circuit breaker is damaged or not (whether the voltage of the inlet line and the outlet of the outlet is consistent). 3) The AC circuit breaker have zero line or not, and if the line is cut off, the short zero line confirmation problem is repeated. If not again, replace 3Pole switch or the zero line is short. If still, please contact customer service report repair.
B0-PV over voltage	Check whether the maximum voltage of a single string of input PV modules exceeds the MPPT voltage range. If the maximum voltage is higher than the standard voltage, modify the number of PV module connection strings.
B1-PV insulation abnormal	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, the inverter can generate power. Check the installation environment is wet or not of the component and wire rope, and improve the installation environment. 2. If the alarm occurs repeatedly, the inverter can generate electricity occasionally. Check whether the positive and negative polarity of the pv component is short circuit, and check the component is damaged or the connection line is broken. 3. If the alarm continues, equipment cannot generate power, please contact customer service report repair.
B2-Leakage current abnormal	<ol style="list-style-type: none"> 1. If the alarm occurs accidentally, the inverter can generate power, which may cause the power grid to cause the inverter to automatically recover. No extra action is needed. 2. If the alarm occurs frequently, and is accompanied by an insulation impedance alarm. Check the abnormal alarm of the insulation. 3. If the alarm continues, the equipment cannot generate electricity, please contact the customer service report repair.
B4-PV under voltage	<ol style="list-style-type: none"> 1. If occurs when the light is weak(such as the early morning or evening, and the extreme weather of rain and dust storms), the component voltage is lower than normal, No extra action is needed. 2. If there is a weak condition of light, please check the group to have a short circuit and open circuit or not.
B5-PV irradiation wea	Normal phenomena under light weak conditions. No extra action is needed.
B7-PV string reverse	Check and modify the positive and negative polarity of the input of the circuit string.

C0-Internal power supply abnormal	1. If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
C2-Inverter over dc-bias current	1. If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
C3-Inverter relay abnormal	1. If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2.If the alarm occurs repeatedly, the single-phase inverter, please check whether the live line and zero line of the contact connection is reversed; the three-phase inverter check the live line to zero line and the voltage of the live line to the ground. If the grid side is normal, please contact the customer service report repair.
C5-Inverter over temperature	1. If the alarm occurs occasionally, the inverter can be automatically restored, no action required. 2. If the alarm occurs repeatedly, pls. check the installation site for direct sunlight, good ventilation, and high ambient temperature (Such as installed on the parapet). If the ambient temperature is lower than 45° C and the heat dissipation is good, contact the customer service center.
C6-GFCI abnormal	1. If the alarm occurs occasionally, it could have been an occasional exception to the external wiring, the inverter can be automatically recovered, no action required. 2. If it occurs repeatedly or cannot be recovered for a long time, please contact customer service to report repair.
C7-System type error	If the alarm occurs, the inverter can not work, pls. restart the inverter. If the alarm continues, please contact customer service to report repair.
C8-Fan abnormal	1. If the alarm occurs occasionally, pls. restart the inverter. 2. If the alarm occurs repeatedly or cannot be recovered for a long time, check whether the external fan is blocked by foreign objects. Otherwise, contact customer service.
C9-Unbalance Dc-link voltage	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CA-Dc-link over voltage	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CB-Internal communication error	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CC-Software incompatibility	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CD-Internal storage error	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CE-Data inconsistency	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CF-Inverter abnormal	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.
CG-Boost abnormal	1、 If the alarm occurs occasionally, the inverter can be automatically recovered and no action is required. 2、 If the alarm occurs repeatedly, the inverter cannot work properly. Please contact the customer service center.

Remote monitoring data is not updated	If this phenomenon occurs occasionally, it will not be used for communication signals. If long time data is not updated, Contact customer service report repair.
Remote monitoring shows the inverter icon is yellow	1. The inverter is normal, the communication is short, and the data is in the data. This state does not need to be processed. 2. The inverter is normal and is in a mater, please check whether the inverter is normal and the ac switch is closed.
No display of the inverter indicator	Confirm whether the input voltage of the inverter is normal, if the input voltage is less than 120V. Check the component, and if the voltage is normal, contacting the customer service report repair.
Low power generation	1. Check the electricity generation on the meter and confirm whether the data is consistent with the monitoring data; 2. Check components, avoid components because of the loss of the power generation caused by occlusion, dust, breakage, etc. 3. Check the monitoring data to confirm whether the inverter is exposed to the network because the alarm is frequently removed, And if there is a warning, the alarm shall be handled accordingly.

Information on how the inverter can comply with the earth fault alarm requirements of AS/NZS 5033.

8.2 Maintenance

Routine Maintenance of inverter

Check Item	Check Content	Maintain content	Maintenance Interval
Inverter output status	Statistically maintain the status of electrical yield, and remotely monitor its abnormal status.	NA	Weekly
Inverter appearance	Check periodically and ensure that the heat sink is free from dust and blockage.	Clean periodically the heat sink.	Yearly
Inverter running status	a. Check that the inverter is not damaged or deformed. b. Check for normal sound emitted during inverter operation. c. Check and ensure that all inverter communications is running well.	If there is any abnormal phenomenon, replace the relevant parts.	Monthly
Inverter Electrical Connections	a. Check and ensure that AC, DC, and communication cables are securely connected; b. Check and ensure that PGND cables are securely connected; c. Check and ensure that cables are intact and free from aging;	If there is any abnormal phenomenon, replace the cable or re-connect it.	Semiannually

Table 9-1.Maintenance checklist and interval

Fan Maintenance

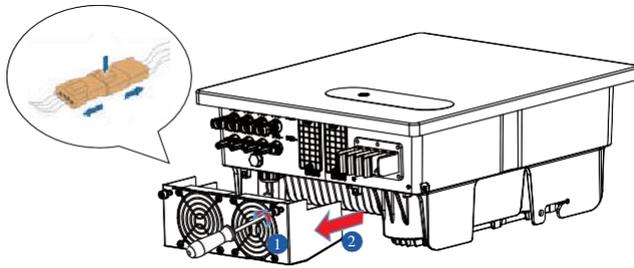
When the external fan of the inverter can't work normally, the inverter may not cool effectively. It may affect the efficiency of the inverter or cause derating operation. Keep the fan clean and replace the damaged fan in time.

Step1 Shutdown the inverter.

Step2 Refer to electrical connection installation and disconnect the inverter in the opposite steps.

Step3 Refer to mechanical installation and remove the inverter in the opposite steps.

Step4 Screw down two security screws anticlockwise which on the inverter fan bracket .



(Only take 25k model as an example)

Step5 Use a soft brush to clean the fan. If you need to replace the fan, use a screwdriver to unscrew the fan bracket and remove the fan.



Step6 Install the new fan in the opposite steps, and then power on the system.

-----Ending

Inverter Uninstall

Inverter uninstall requires below procedure:

Step1: Disconnection all electric connections including these of communications cables, DC input cables, AC output cables and the PGND cables.

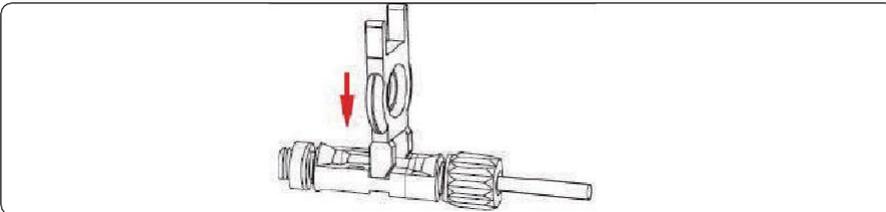


Figure 9.1 Removing DC input connector

Note :

When uninstalling DC input connectors, insert removal wrench into the bayonet shown in Figure, press the wrench down, and take out the connector.

Step2: Remove the inverter from its rear panel.

Step3: Remove the rear panel.



WARNING

Before uninstalling all electric connections, DC input connector, AC output cables and the PGND cables, please ensure that both the AC terminal and the DC terminal are powered off. And the DC switch is OFF to avert equipment damage or personal injury.

9. Technical Specifications

Model	SG-6KWT	SG-8KWT	SG-10KWT	SG-15KWT
Efficiency				
Max. Efficiency	98.2%	98.2%	98.2%	98.3%
European Efficiency	97.8%	97.8%	97.8%	97.8%
Input (PV)				
Max. Input Voltage	1100V			
Max. PV configuration	150%			
Rated Input Voltage	620V			
Max. Input Current	2*15A		2*15A+15A	
Max.Short Circuit Current	2*20A		2*20A+20A	
Start Input Voltage	180V			
MPPT Operating Voltage Range	160V-1000V			
Max. Number of PV Strings	2 (1/1)		3 (2/1)	
No. of MPPTs	2			
Output (Grid)				
Rated AC Active Power	6,000W	8,000W	10,000W	15,000W
Max. AC Apparent Power	6,600VA	8,800VA	11,000VA	16,500VA
Max. AC Active Power (PF=1)	6,600W	8,800W	11,000W	16,500W
Max. AC Output Current	3*10.1A	3*13.4A	3*16.8A	3*25.3A
Rated AC Voltage	380V / 400V / 415V, 3W+N+PE			
AC Voltage Range ①	280V-510V (Adjustable)			
Rated Grid Frequency	50Hz / 60Hz			
Grid Frequency Range ②	45Hz-55Hz / 55Hz-65Hz (Adjustable)			
THDI	<3%@Rated Power			
DC Current Injection	<0.5%@Rated Current			
Power Factor	> 0.99 Rated power (Adjustable 0.8 LD - 0.8 LG)			
Protection				
DC switch	Support			
Anti-islanding protection	Support			
AC overcurrent protection	Support			
AC short circuit protection	Support			
DC reverse connection	Support			
Surge Arrester	AC Type III (Type II optional) / DC Type III (Type II optional)			
Insulation detection	Support			
String current detection	Support			
Leakage current protection	Support			
General				
Topology	Transformerless			
IP Rating	IP66			
Night Self Consumption	<1W			
Cooling	Natural cooling			
Operating Temperature Range	-25°C-60°C			
Relative Humidity Range	0-100%			
Max. Operating Altitude	4000m			
Noise	<30dB			
Dimensions (W*H*D)	398mm*460mm*190mm			
Weight	23Kg			
HMI & COM				
Display	Wireless & APP +LED, LCD (Optional)			
Communication	RS485, Optional: WIFI / GPRS / 4G			
Certification				
Safety	IEC62109-1/2			
Grid Code	IEC 61000-1/2/3/4, IEC 61727/62116, CEI 021			
Warranty	5 Years			

Remarks : • ①② The range of output voltage and frequency may vary depending upon different grid codes.
• Specifications are subject to change without advance notice.

Model	SG-20KWT	SG-25KWT
Efficiency		
Max. Efficiency	98.4%	98.4%
European Efficiency	98.0%	98.0%
Input (PV)		
Max. Input Voltage	1100V	
Max. PV configuration	150%	
Rated Input Voltage	620V	
Max. Input Current	2*30A	
Max Short Circuit Current	2*40A	
Start Input Voltage	180V	
MPPT Operating Voltage Range	160V-1000V	
Max. Number of PV Strings	4 (2/2)	
No. of MPPTs	2	
Output (Grid)		
Rated AC Active Power	20,000W	25,000W
Max. AC Apparent Power	22,000VA	25,000VA
Max. AC Active Power (PF=1)	22,000W	25,000W
Max. AC Output Current	3*33.7A	3*39.8A
Rated AC Voltage	380V / 400V / 415V, 3W+N+PE	
AC Voltage Range ①	280V-510V (Adjustable)	
Rated Grid Frequency	50Hz / 60Hz	
Grid Frequency Range ②	45Hz-55Hz / 55Hz-65Hz (Adjustable)	
THDI	<3%@Rated Power	
DC Current Injection	<0.5%@Rated Current	
Power Factor	> 0.99 Rated power (Adjustable 0.8 LD - 0.8 LG)	
Protection		
DC switch	Support	
Anti-islanding protection	Support	
AC overcurrent protection	Support	
AC short circuit protection	Support	
DC reverse connection	Support	
Surge Arrester	AC Type III (Type II optional) / DC Type III (Type II optional)	
Insulation detection	Support	
String current detection	Optional	
Leakage current protection	Support	
General		
Topology	Transformerless	
IP Rating	IP66	
Night Self Consumption	<1W	
Cooling	Fan cooling	
Operating Temperature Range	-25°C-60°C	
Relative Humidity Range	0-100%	
Max. Operating Altitude	4000m	
Noise	<45dB	
Dimensions (W*H*D)	398mm*460mm*190mm	
Weight	23Kg	
HMI & COM		
Display	Wireless & APP +LED, LCD (Optional)	
Communication	RS485, Optional: WIFI / GPRS / 4G	
Certification		
Safety	IEC62109-1/2	
Grid Code	IEC 61000-1/2/3/4, IEC 61727/62116, CEI 021	
Warranty	5 Years	

Remarks : • ①② The range of output voltage and frequency may vary depending upon different grid codes.
• Specifications are subject to change without advance notice.

10 Technical assistance

SolarMG offers a technical assistance and consultancy service.

To take advantage of this service, the following number is active: 055911077,

Or by writing to the email: support@solarmg.it